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Vocabulary Builder Reference from...

Joel Jackson: A vehicle built in Africa, for Africa | TED Talk https://www.ted.com/talks/joel_jackson_a_vehicle_bui

It_in_africa_for_africa

All Words

IMPORTANT

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Session 1: Word List

commute	 v. to regularly travel a particular journey, especially between one's home and place of work; (noun) a regular journey of some distance to and from your place of work synonym: travel, journey, trip
	(1) commute to work, (2) daily commute
	He had to commute two hours each way to get to work.
involve	 v. to include or affect someone or something as a necessary part of something else synonym: implicate, include, engage
	(1) involve a lot of paperwork, (2) involve a high degree of risk
	The investigation involves several government agencies and is expected to take several months.
breakdown	<i>n.</i> a failure or collapse of a system or organization <i>synonym</i> : collapse, failure, malfunction
	(1) a nervous breakdown, (2) breakdown maintenance
	The breakdown of the machinery caused a delay in production.
assist	v. to help someone in doing anythingsynonym: help, support, aid

	(1) assist a patient, (2) assist his goal
	Please assist her with the furniture relocation.
norm	<i>n.</i> something that is regarded as usual, typical, or standard <i>synonym</i> : criterion, mean, standard
	(1) norm of action, (2) cultural norm
	The systems we have developed has accepted as industry
	norms.
import	 v. to bring goods or services into a country from another country; to transfer electronic data into a database or document; synonym: bring, spell
	(1) import goods, (2) import a style sheet
	The company imports raw materials from other countries to manufacture its products.
compound	<i>n</i> . an item composed of two or more distinct elements combined; a chemical formed by the combination of two or more elements
	synonym: combination, mixture, blend
	(1) aquatic compound , (2) harmful compound
	Common salt is a sodium and chlorine compound .
unreliable	<i>adj.</i> not able to be trusted or depended on <i>synonym</i> : inconsistent, erratic, undependable
	(1) prove unreliable, (2) unreliable source of information
	By incorrect assumption, statistics can be notoriously
	unreliable.
consume	 v. to spend something, especially fuel, energy, or time, in a large amount
	synonym: absorb, ingest, use up
	(1) consume a large of alcohol, (2) consume electricity
	A smaller car will consume less fuel.

transport	<i>n.</i> a system for moving people or products from one location to another using automobiles, roads, and so on
	synonym: shipment, transit, conveyance
	(1) transport facilities, (2) access to public transport
	Enhanced rail transportation is crucial for our business.
entrepreneur	 an individual who creates or invests in one or more businesses, especially when this involves taking financial risks
	synonym: founder, executive
	(1) a successful entrepreneur , (2) billionaire entrepreneur
	Entrepreneurs willingly accept business risks to achieve success.
rural	<i>adj.</i> of or relating to the countryside <i>synonym</i> : agrarian, country, rustic
	(1) rural accents, (2) people in rural areas
	Many rural areas are still impoverished.
urban	<i>adj.</i> relating to or located in a town or city <i>synonym</i> : metropolitan, civic
	(1) urban planning, (2) urban property owners
	Only a small number of urban utilities offer sanitation services.
fragment	<i>n.</i> a small piece or part broken off or detached <i>synonym</i> : piece, shard, segment
	(1) fragment of a text, (2) a broken fragment
	The archaeologist carefully pieced together the tiny
	fragments of pottery found at the dig site.
typical	<i>adj.</i> having the usual characteristics or traits of a specific group of things
	synonym: characteristic, usual, distinctive
	(1) typical leader, (2) fairly typical symptoms
	This artwork is typical of her work.

disparate	 adj. very different or distinct from something else and is not connected or comparable in any way synonym: different, distinct, separate
	(1) disparate impact, (2) physically disparate location
	The organization worked to bring together disparate groups in the community.
communal	 adj. belonging to or used by a group rather than individuals; for common use synonym: collaborative, combined, collective
	(1) communal swimming pool, (2) communal combination of funds
	Communal elections were held in several European countries.
inadequate	adj. not sufficient or enough synonym: insufficient, lacking, lacking enough
	(1) an inadequate income, (2) inadequate funding
	The small budget was inadequate to cover all the necessary expenses for the project.
impair	v. to damage something or make it weaker or worse <i>synonym</i> : degrade, mar, deface
	(1) impair my health, (2) impair insulin sensitivity
	The accident made his vision impaired .
ultimate	adj. furthest or highest in degree or order synonym: highest, maximum, foremost
	(1) the ultimate goal in life, (2) the ultimate luxury
	Management must take ultimate responsibility for the
	accident.
constrain	 v. to restrict or limit someone or something's freedom or ability to do something synonym: restrict, limit, confine
	(1) constrain his freedom, (2) constrain information flow

	The political situation constrained the country's economic growth and foreign relations.
economy	 n. the system by which a country or region produces manages, and distributes goods and services, including the money and finances involved in these activities; (of an airline) the lowest-priced, most basic option for seating in commercial travel synonym: finance, trade, business
	(1) economy of scale, (2) economy class
	The economy of the country is struggling due to the recent political instability.
constraint	 <i>n.</i> a limit or restriction on something, such as an action, behavior, or thought <i>synonym</i>: limitation, restriction, bound
	(1) constraint on business activity, (2) strict time constraints
	The budget constraint forced them to make difficult decisions.
pan-American	adj. relating to or involving all of North, Central, and South America
	(1) pan-American unity, (2) a pan-American organization
	The goal of the summit was to pan-American efforts to combat climate change.
boom	 n. a sudden increase in economic activity, or a sudden happening that brings good fortune; a deep, loud, and prolonged sound synonym: roaring, prosperity, boost
	(1) boom in sales, (2) a sonic boom
	The high-technology industry is enjoying a boom .
combine	<i>v.</i> to join or merge to form a single thing or group <i>synonym</i> : coalesce, cohere, blend
	(1) combine chemically with another substance,

	(2) combine augmented reality
	Hydrogen and oxygen combine to form water.
trillion	<i>n.</i> the number 1,000,000,000,000; a million million
	(1) trillion cubic feet, (2) many trillions of dollars
	One light year is nearly 6 trillion miles.
massive	<i>adj.</i> enormous amount; very heavy and solid <i>synonym</i> : enormous, giant, immense
	(1) massive amounts, (2) massive stars
	The recent economic downturn has resulted in massive layoffs.
commerce	<i>n</i> . the activity of buying and selling things, especially on a large scale
	synonym: trade, transaction, dealings
	(1) interstate commerce , (2) the local chamber of commerce
	This company has invested heavily in Internet commerce .
opportune	 <i>adj.</i> suitable or happening at a time that is suitable or convenient for a particular purpose <i>synonym</i>: suitable, timely, practical
	(1) opportune occasion, (2) an opportune remark
	The phone rang at the most opportune time.
helpless	<i>adj.</i> unable to take care of oneself or to do things without help
	synonym: defenseless, powerless, susceptible
	(1) helpless baby, (2) helpless victims
	I feel so helpless without you.
continent	<i>n</i> . one of the earth's large landmasses; (adjective) abstaining from your feelings, especially your desire to have sex
	synonym: landmass, (adjective) chaste, (adjective) pure

	(1) the inland of a continent , (2) continent urinary diversion Flight across the continent was a daring adventure in its day.
automotive	adj. of or relating to motor vehicles <pre>synonym: self-propelling</pre>
	(1) automotive manufacturing, (2) an automotive transport company
	Our company is an automotive component supplier to motor manufacturers.
quarter	<i>n.</i> one of four equal parts; a fourth part or portion <i>synonym</i> : fourth, one-fourth
	(1) a quarter mile, (2) end of the first quarter
	The unemployment rate in the first quarter was 2.3
	percentage points higher than in the previous.
manufacture	v. to make goods in large numbers, usually in a factory using machines
	synonym: create, fabricate, assemble
	(1) manufacture an enzyme, (2) manufacture a product
	The majority of synthetic vitamins are manufactured from oil.
sector	 n. a distinct part or division of something often used to refer to a segment of an economy or industry; an area or field of work or activity
	synonym: division, department, branch
	(1) industrial sector , (2) private sector
	The technology sector is constantly evolving and innovating.
overlook	 v. to fail to notice something; to watch over someone; to provide a view from above
	synonym: disregard, look down, supervise
	(1) overlook a street, (2) overlook that fact
	We cannot overlook an opportunity for great success.

automaker	 a company or manufacturer that produces automobiles, cars, and other motor vehicles
	synonym: carmaker, vehicle maker, automobilist
	(1) Japanese automaker , (2) luxury automaker
	The automaker's sales have increased by 10% this quarter, thanks to strong consumer demand.
emerging	<i>adj.</i> starting to exist, mature, or become well-known <i>synonym</i> : arising, occurring, state-of-the-art
	(1) emerging country, (2) emerging technologies
	Emerging technologies have dramatically improved productivity in various industries.
industrialize	<i>v.</i> to organize the production of something into an industry <i>synonym</i> : motorize
	(1) industrialize service, (2) industrialized textile production
	The nations of South East Asia will quickly industrialize and catch up with the West.
vicious	<i>adj.</i> having or showing a desire to cause harm to others; having the nature of vice
	synonym: malicious, spiteful, malevolent
	(1) vicious attack, (2) vicious deflationary spiral
	The vicious dog barked and growled at anyone who came near its territory.
cycle	 <i>n.</i> an interval during which a recurring sequence of events occurs; a bicycle or motorcycle <i>synonym</i>: revolution, rotation, bike
	(1) the cycle of the seasons, (2) go to the workplace by
	cycle
	The food chain causes a material cycle.
barrier	<i>n.</i> a fence or other obstruction that makes it hard to move or get in; any condition that makes it difficult to make

	progress or to achieve an objective synonym: border, barricade, fence
	(1) cost barrier , (2) information barrier
	The police placed a barrier across the street to halt traffic.
emergence	<i>n.</i> the process or fact of coming into existence or becoming apparent
	synonym: appearance, emergence, rise
	(1) emergence as a national leader, (2) re- emergence of rampant inflation
	The emergence of a new virus can cause concern for public health.
industrious	<i>adj.</i> hardworking, diligent, and persistent in effort <i>synonym</i> : diligent, hardworking, assiduous
	(1) industrious worker, (2) industrious student
	He was known to be very industrious and would often work late into the night.
supple	 adj. flexible and easy to bend or move; gracefully agile; adaptable or responsive to change or new ideas synonym: flexible, pliable, bendable
	(1) supple muscles, (2) supple leather
	The ballerina's supple movements left the audience mesmerized.
disconnect	 v. to unfasten or disjoin something, especially to break the connection between a supply of gas, water, or electricity and a piece of equipment
	synonym: unplug, detach, take apart
	(1) disconnect a plug, (2) disconnect the water supplyShe finally decided to disconnect herself from the company.
vast	<i>adj.</i> enormous in size, number, amount, or quantity <i>synonym</i> : expansive, extended, boundless
	(1) vast majority, (2) vast desert

A vast audience viewed the broadcast.

essentially	<i>adv.</i> relating to the essential features or concepts of anything <i>synonym</i> : fundamentally, basically, virtually
	(1) essentially correct, (2) become essentially same
	Essentially, a society is an organism.
export	 v. to send goods or services to another country for sale; to transfer electronic data out of a database or document in a format that other programs can use synonym: ship, send, transfer
	(1) export goods, (2) export the data
	The country exports a large amount of agricultural products.
fuel	 n. a substance that is typically burned to generate heat or energy synonym: energy, power, gas
	(1) biomass fuel , (2) smokeless fuel
	The fuel scarcity most severely impacted the manufacturing sector
entirely	adv. completely synonym: completely, fully, totally
	(1) entirely satisfied with the meal, (2) he was entirely to blame
	Later, his claim was found to be entirely false.
motto	n. a phrase or slogan that expresses a guiding principle or goal
	synonym: slogan, catchphrase, phrase
	(1) the motto for safe traffic, (2) company motto
	The company's motto is "Innovation and Service," which is
	reflected in its products and customer support.
reimagine	 v. to imagine or conceive of something in a new or different way
	synonym: re-conceptualize, re-envision, re-create

	(1) reimagine the future, (2) reimagine the possibilities The company is trying to reimagine its business model to stay competitive.
simplify	 v. to make something more straightforward, more understandable, or easier to do synonym: streamline, clarify, elucidate
	(1) simplify my life, (2) simplify the processPlease simplify your explanation for the children.
essential	<i>adj.</i> indispensable; fundamental <i>synonym</i> : critical, crucial, basic
	 (1) essential amino acid, (2) essential commodities of life Trial and error is an essential part of education.
feat	 <i>n</i>. a notable or impressive achievement, especially one that requires great skill or bravery <i>synonym</i>: achievement, accomplishment, exploit (1) intellectual feat, (2) feat accomplishment It is an incredible feat to climb Mount Everest, the highest mountain in the world.
interior	 n. the inside or inner part of something; the space within the walls of a building synonym: inner, inside, internal (1) interior decoration, (2) plenty of interior space
	The painter focused on the moody interiors of abandoned buildings in his work.
fixture	 <i>n.</i> an object firmly installed in place, especially in a household, such as a bath or a toilet <i>synonym</i>: fitting, appliance, equipment (1) a light fixture, (2) a fixture in the life He has become a fixture of that restaurant.

invest	 v. to put money, effort, time, etc. into something to make a profit or achieve a result
	synonym: fund, sponsor, support
	(1) invest in stocks, (2) invest capital
	The government should view children as national assets and actively invest in them.
suspension	 n. the act of delaying or stopping something happening, operating, etc., for a period of time; a mechanical system of springs or shock absorbers connecting the wheels and axles synonym: moratorium, abeyance, break
	(1) suspension of arms, (2) suspension bridge
	The court ordered a long-term suspension of business.
durable	adj. capable of lasting and being used for a long time without being damaged or destroyed
	synonym: enduring, stable, long-lasting
	(1) durable peace, (2) durable materials
	Our company's products are made of highly durable materials.
affordable	adj. not expensive and able to pay
	synonym: cheap, reasonable, inexpensive
	(1) affordable housing, (2) affordable solution
	The automaker has been providing affordable car financing options since last year.
generation	 all the people born and living at about the same time, regarded collectively; the production of heat or electricity synonym: cohort, age group, era
	(1) generation gap, (2) the generation of electricity
	The younger generation has different values and beliefs than the older one.
handle	<i>v.</i> to deal with a situation, problem, or strong emotion <i>synonym</i> : control, manage, deal with

	(1) handle a precious object, (2) handled the incident
	We all should learn how to handle stress.
rough	<i>adj.</i> not quite exact or correct; having or caused by an irregular surface
	synonym: inelegant, coarse, barbarian
	(1) rough and tough, (2) rough estimation
	The vehicle bounced along the rough mountain road.
terrain	<i>n.</i> the physical features of a piece of land, including hills, valleys, rivers, and forests
	synonym: land, geography, topography
	(1) terrain map, (2) permafrost terrain
	The mountainous terrain was rough and rocky.
reliable	<i>adj.</i> worthy of being relied on; trustworthy <i>synonym</i> : dependable, trustworthy, dedicated
	(1) reliable access, (2) guarantee reliable delivery
	Trains are reliable , inexpensive, and ideal for long-distance travel.
launch	 v. to send or propel something into the air or space using a device such as a rocket, missile, or spacecraft; to make something available or on sale for the first time synonym: start, initiate, begin
	(1) launch a spaceship into orbit, (2) launch a big attack
	The company is set to launch its new product line next month.
develop	 v. to grow or expand; to improve or refine through a process of progress and refinement, often to achieve greater sophistication or complexity; to elaborate or add detail to something that is in the process of being created
	synonym: evolve, progress, advance
	(1) develop a strategy, (2) develop a skill
	We must develop a new system to streamline our workflow

and increase efficiency.

engineer	 <i>n</i>. a person whose job is designing, building, or maintaining something such as machines, structures, or software <i>synonym</i>: architect, creator, builder
	(1) a civil engineer , (2) engineer shortage
	The engineer will repair my telephone tomorrow morning.
sturdy	adj. physically strong and not easily damaged
	synonym: tough, bulky, inflexible
	(1) sturdy frame, (2) sturdy young athletes
	The vehicle is sturdy enough to handle rough terrain.
steel	 <i>n</i>. a strong metal alloy made up of iron with typically a few tenths of a percent of carbon used for making things that need a strong structure <i>synonym</i>: iron
	(1) magnetic steel , (2) steel beam
	This bridge is the third largest steel bridge in the world.
frame	 <i>n</i>. a strong border or structure of the wood, metal, etc. that surrounds something such as a picture, door, or window <i>synonym</i>: body, skeleton, scaffolding
	(1) a picture frame , (2) the frame of the policy
	The detective looked for fingerprints on the window frame.
acute	adj. extremely sharp or severe
	synonym: sharp, perceptive, keen
	(1) acute pain, (2) acute triangle
	The patient died from acute alcohol intoxication.
vibration	<i>n.</i> a continuous quick and slight shaking movement <i>synonym</i> : oscillation, fluctuation, reverberation
	(1) protection against vibration, (2) sympathetic vibration
	Vibration displaced part of the mechanism.

pothole	 <i>n</i>. a hole or depression in a road surface, usually caused by wear, weathering, or erosion; can be dangerous to drivers and cause damage to vehicles <i>synonym</i>: chuckhole, pit, depression
	(1) deep pothole , (2) pothole repair
	The car hit a pothole and caused a flat tire.
uneven	<i>adj.</i> not level or flat; not balanced or symmetrical <i>synonym</i> : irregular, rough, bumpy
	(1) uneven numbers, (2) uneven coating
	The road was uneven , causing the car to bounce up and down as it drove.
no-brainer	<i>n.</i> a decision or a problem that requires little or no thought because it is obvious what you should do
	(1) no-brainer product, (2) look like a no-brainer
	The first question in the test was a complete no-brainer .
aspiration	<i>n.</i> a strong desire to achieve something; the action or process of drawing breath
	synonym: ambition, inhalation, intake
	(1) no aspiration for fame, (2) aspiration into the lungs
	He has an aspiration to become a doctor.
aesthetic	<i>adj.</i> connected with the enjoyment or study of beauty <i>synonym</i> : beautiful, artistic, esthetic
	(1) aesthetic value, (2) aesthetic feeling
	My aesthetic standards are quite different from hers.
eliminate	<i>v.</i> to remove or get rid of someone or something <i>synonym</i> : wipe out, destroy, eradicate
	(1) eliminate contestants, (2) eliminate sexual barriers
	We can eliminate this possibility from those consumptions.
component	<i>n.</i> one of several parts that combines with others to form something bigger
	synonym: element, part, factor

	 (1) key component, (2) spare components for cars The researchers try to discover a common component in all types of successful organizations.
automatic	 adj. able to work or operate with little or no direct human control; independent of external control synonym: mechanical, robotic, intuitive
	(1) automatic operation, (2) the automatic shrinking of the pupils
	In passenger aircraft, it is common to use an automatic pilot during cruising.
vital	<i>adj.</i> necessary for the success or continued existence of something
	synonym: critical, crucial, invigorating
	(1) play a vital role, (2) vital for a healthy society
	Perseverance and optimism are vital to success.
broad	adj. very wide; general synonym: wide, expansive, comprehensive
	(1) attract broad attention, (2) a broad mind
	He accumulated wealth across a broad spectrum of assets.
immobility	 n. the state of being unable to move; the quality of being unable to be moved or changed easily synonym: inactivity, stillness, paralysis
	(1) emotional immobility , (2) the immobility of a rock
	The airplane crash resulted in the immobility of several
	passengers due to their injuries.
centric	<i>adj.</i> tending towards or focused on a particular center, point, or perspective, sometimes to the exclusion of others; emphasizing or prioritizing a specific thing or group; (noun) something that is at the center or core of a specific thing or system
	synonym: focused, centralized, concentrated
	(1) technology- centric approach, (2) employee- centric

	policies
	The hotel's customer- centric approach always puts the needs and satisfaction of guests first.
rickshaw	 n. a light two- or three-wheeled passenger carriage, typically pulled by a human runner or cyclist, commonly used in some Asian cities as a mode of transportation synonym: pedicab, jinrikisha
	(1) ride a rickshaw , (2) traditional rickshaw
	In some cities, you can ride a rickshaw for a unique
	experience.
sedan	 n. a car with four doors and a closed roof, designed to seat a small number of passengers in comfort; a type of automobile that is larger and more luxurious than a compact or subcompact car synonym: car, automobile, vehicle
	(1) sedan car, (2) a black sedan
	I prefer driving a sedan over a larger SUV because it's easier to park.
efficiently	adv. in a way that produces maximum output with minimum effort or expense
	synonym: expeditiously, skillfully, ably
	 (1) efficiently combined, (2) develop software more efficiently
	We can resolve support requests quickly and efficiently by utilization of AI.
enabling	 adj. providing the means, support, or resources necessary for something to happen or be achieved; allowing or encouraging a particular behavior or activity synonym: facilitating, empowering, authorized
	(1) enabling infrastructure, (2) enabling mindset
	Enabling technologies allows people with disabilities to lead

more independent lives.

strengthen	 v. to become stronger or more effective; to make someone or something stronger or more effective synonym: reinforce, harden, boost
	(1) strengthen the immune system, (2) strengthen a border patrol
	Difficulties strengthen the mind, as labor does the body.
transit	 n. the act or process of passing through or across a place or state; transportation synonym: transportation, passage, transfer
	(1) a transit visa, (2) mass transit
	Public transit is an essential service for many cities.
empower	<i>v.</i> to give someone the power or authority to do something <i>synonym</i> : authorize, endow, entitle
	(1) empower my life, (2) empower the secretary to do the same
	The company empowered employees to buy low-price items without approval to achieve efficient purchasing.
profitable	<i>adj.</i> making or likely to make material gain or profit <i>synonym</i> : advantageous, beneficial, thriving
	(1) a profitable job, (2) profitable trade
	The Prohibition amendment made bootlegging profitable .
aim	v. to try or plan to get or achieve somethingsynonym: aspire, direct, target
	(1) aim at a specific target, (2) aim to be a nurse
	We aim for an overseas expansion.
platform	<i>n.</i> the raised flat space close to the track at a train station where passengers get on or off the train; (technology) a computational or digital environment in which a piece of software is executed
	synonym: stage, podium, forum
	(1) an arrival platform , (2) a digital platform for enterprise

The speaker mounted the **platform** and started to speak. a self-contained unit or component of a larger system or module n. structure; a standardized unit of computer hardware or software designed to perform a specific function *synonym*: component, unit, segment (1) module software, (2) audio module I must install a new programming **module** for my computer program to function properly. a structure made of metal bars or wire in which birds or n. cage animals can be kept synonym: enclosure, jail, corral (1) an insect cage, (2) a bird in a cage The trapped bear is running amok in its **cage**. a vehicle specifically designed and equipped to transport ambulance n. sick or injured people to and from hospitals and other medical facilities (1) dispatch an **ambulance**, (2) **ambulance** service The **ambulance** crew quickly stabilized the patient before transporting them to the hospital. the act of taking or sending something to a destination; delivery n. the bringing of a baby during childbirth synonym: sending, transporting, bringing (1) an easy **delivery**, (2) special **delivery** The **delivery** truck arrived with the packages. medical *adj.* relating to the treatment of illness or injuries; relating to the practice of medicine synonym: health, disease, treatment (1) a **medical** opinion, (2) temporary **medical** treatment The **medical** team worked quickly to save the patient's life. fundamental *adj.* forming an essential base or core from which everything else develops or is affected

	synonym: basic, essential, entire
	(1) fundamental education, (2) fundamental rights
	Human behavior has fundamental characteristics.
employ	 v. to give somebody a job and pay them for it; to make use of
	synonym: hire, engage, use
	(1) employ job seekers, (2) employ a new method
	When making arrests, police officers frequently employ
	excessive force.
grid	 n. a pattern of regularly spaced horizontal and vertical lines; a system of high tension cables by which electrical power is distributed throughout a region synonym: gridiron, battery grid, power system
	(1) a grid design, (2) a wire grid
	Grid pattern roads often appear in urban areas.
akin	<i>adj.</i> similar or related in nature, character, or origin <i>synonym</i> : similar, related, alike
	(1) akin to anger, (2) akin to the prior experiences
	Her interests are akin to mine.
virtual	 adj. being actually such in almost every respect; existing in essence or effect though not in actual fact synonym: practical
	(1) a virtual image, (2) trading of virtual currencies
	She is the virtual president of the company.
mobility	 n. the ability to move or be moved freely or easily from one place, job, or social class to another synonym: flexibility, maneuverability
	(1) lack in mobility , (2) improve social mobility
	I have limited mobility in my arms.
industrial	adj. of or relating to or resulting from industry synonym: manufacturing, mechanical

	(1) beginning of the industrial revolution, (2) industrial alcohol
	Industrial design has become more focused on human nature aspect than ever before.
revolution	 <i>n</i>. a large-scale attempt to overthrow the government of a country, often using violence or war; <i>synonym</i>: coup, innovation, rebellion
	(1) beginning of the industrial revolution , (2) a political revolution
	The revolution by the citizen resulted in a redistribution of wealth.
catapult	<i>n.</i> a device used to hurl an object a long distance <i>synonym</i> : launcher, trebuchet, slingshot
	(1) powerful catapult, (2) catapult mechanism
	The army used a catapult to launch large rocks over the castle walls.
thrive	v. to grow vigorously; to make steady progresssynonym: bloom, flourish, prosper
	(1) thrive in a society, (2) thrive on pressure
	Without investment, a business cannot thrive.
engine	 n. a machine that converts thermal energy to mechanical work; something that has an important role used to achieve a purpose synonym: motor, locomotive, driver
	(1) a steam engine , (2) an air-cooled engine
	The policies he announces can be the engine of economic growth in the country.
stability	<i>n.</i> the quality or attribute of being firm and steadfast <i>synonym</i> : resilience, solidity, steadiness
	(1) stability pact, (2) fiscal stability pact
	The policy should increase the country's monetary stability.

inevitably	<i>adv.</i> in a manner that cannot be avoided or prevented <i>synonym</i> : unavoidably, necessarily, surely
	(1) inevitably decline with age, (2) inevitably reach the consumer
	Because of his excellent performance, he will inevitably be promoted.
transform	v. to change in outward structure or looks;synonym: alter, convert, change
	(1) transform an education system, (2) transform heat into power
	My father's death transformed my life completely.
nation-state	 n. a sovereign political entity that is composed of a nation, which is a group of people who share a common cultural, linguistic, or ethnic identity synonym: sovereignty, independence, autonomy
	(1) emerging nation-state, (2) nation-state autonomy
	Some people argue that the rise of globalization has
	weakened the power of nation-states .
boost	<i>v.</i> to improve, raise, or increase something <i>synonym</i> : raise, advance, promote
	(1) boost the economy, (2) boost flexibility
	The new service helped boost net income by 10%.
skip	 v. to move along lightly and quickly, making a step from one foot to the other with a hop or bounce; to intentionally fail to do something which would normally do
	synonym: bounce, spring, neglect
	(1) skip across the country, (2) skip breakfast
	We skipped the topic because it was too complicated.
negligible	<i>adj.</i> so small or insignificant as to be not worth considering; negligible amounts or effects are too minor or unimportant to have any major impact

	synonym: insignificant, trivial, minor
	(1) negligible impact, (2) a negligible amount of time
	The cost of the repairs was negligible compared to the value
	of the antique car.
universal	adj. existing or affecting everywhere or everyone synonym: common, broad, worldwide
	(1) universal life, (2) principles of universal design
	The picture earned near- universal acclaim from critics.
hardware	 n. durable tools, machinery, and other equipment; the physical and electronic parts of a computer or other electronic systems synonym: gear, apparatus, gadget
	(1) the hardware department, (2) a vast inventory of
	hardware
	The mouse and keyboard are essential hardware for
	operating a PC.
labor	 n. productive work, especially physical work done for wages; the people who do manual or physical work in a country or company for wage; (verb) to work hard or to strive and make an effort to reach a goal synonym: toil, moil, donkeywork
	(1) seasonal labor, (2) manual labor
	In several countries, child labor is a serious social problem.
primary	<i>adj.</i> first or highest in rank, order, or importance; most fundamental or essential; pertaining to the initial or introductory stage of something, such as a school year or election cycle
	synonym: chief, main, fundamental
	(1) primary school, (2) primary education
	The primary cause of the accident was due to the icy road conditions.

<i>adj.</i> not abundant or plentiful, and therefore not easy to find or obtain
synonym: rare, limited, sparse
(1) scarce resources, (2) capital- scarce country
Fresh water is becoming increasingly scarce in many parts of the world.
adj. certain to happen and unavoidable synonym: inescapable, unavoidable, sure
(1) inevitable changes of the seasons, (2) inevitable result
In times of recession, an increase in unemployment is inevitable .
adj. unchanging; permanent or unalterable synonym: unchanging, constant, permanent
(1) immutable love, (2) immutable characteristics
The laws of physics are immutable ; they never change.
<i>n.</i> a significant amount of something; the situation in which there is too much of something
synonym: plenty, affluence, plentitude
(1) an age of abundance , (2) an abundance of examples
A healthy farm provides an abundance of food.
<i>adj.</i> tending to work with a lot of effort and care <i>synonym</i> : diligent, dedicated, conscientious
(1) hardworking student, (2) retire from hardworking life
They sought candidates with hardworking and good-natured.
adj. having a great desire to attain achievement, power, or wealth
synonym: enterprising, challenging, earnest
(1) achieve ambitious goals, (2) with an ambitious eye
Their company has been in business for a short time but has ambitious goals.

obvious	<i>adj.</i> easy to see, discover or understand <i>synonym</i> : apparent, conspicuous, evident
	(1) obvious reasons, (2) his conclusion was obvious
	There are obvious differences between the two
	wine-producing regions.
mechanic	 n. a person who repairs or maintains machinery or mechanical systems, particularly in automobiles or other vehicles; a person who is skilled in dealing with the details of a machine or system synonym: technician, repairman, engineer
	(1) car mechanic, (2) aircraft mechanic
	I must take my car to the mechanic to check the brakes.
odd	<i>adj.</i> strange or unexpected; not divisible by two <i>synonym</i> : strange, bizarre, abnormal
	(1) in an odd way, (2) odd behavior
	His grandfather was an odd man.
vertical	<i>adj.</i> upright or perpendicular to a horizontal surface or line <i>synonym</i> : perpendicular, upright, plumb
	(1) vertical takeoff, (2) vertical axis
	The ladder leaned against the vertical surface of the
	building.
curve	 n. a bend or angle in a line or surface that deviates from a straight or flat path; a gradual or smooth change in direction or shape synonym: bend, arc, turn
	(1) learning curve , (2) yield curve
	The curve in the road was so sharp that I had to slow down
	to navigate it safely.
guidance	 n. advice or instructions given to help direct someone's behavior or decision-making synonym: advice, direction, support
	(1) vocational guidance, (2) guidance counselor

	The mentor provided guidance to the young entrepreneur, helping her navigate the business world.
expand	 v. to increase or to make something greater in size, number, or importance synonym: extend, grow, boost
	(1) expand a lineup, (2) expand agricultural output
	They hope to expand their business worldwide.
mechanics	 n. the branch of physics that deals with the study of motion, forces, and energy; (mechanic) someone whose occupation is repairing and maintaining automobiles synonym: kinematics, dynamics
	(1) mechanics equation, (2) mechanics of the game
	He studied mechanics in college and now works as an engineer.
prototype	 <i>n</i>. a first or preliminary example of something such as a device or vehicle from which other forms are developed <i>synonym</i>: mock-up, precursor, model
	(1) complete a prototype product, (2) early prototype
	The flying car is presently in the prototype stage.
thirst	 <i>n.</i> a feeling of needing something to drink; a strong desire for something <i>synonym</i>: craving, desire, appetite
	(1) a burning thirst , (2) thirst for authority
	He read books to quench his thirst for knowledge.
ethic	 n. a set of moral or philosophical principles or values that guide the behavior or actions of an individual, group, or society; the study or inquiry into the nature of morality and moral systems synonym: moral code, code of conduct, principles
	(1) moral ethic , (2) professional ethic
	Having a strong work ethic is important for success in any field.

recruit	 v. to persuade someone to work for a company; to find new members for an organization, the armed forces, etc. synonym: raise, enroll, enlist
	(1) recruit a good worker, (2) recruit a new hire
	The colonial government recruited militia support when civil war broke out.
on-the-job	adj. while at work or during employment; relating to or involving the experience of doing a jobsynonym: work-related, hands-on, practical
	(1) on-the-job accidents, (2) on-the-job experience
	The new employee received on-the-job training to learn the ropes of the company.
procedure	 <i>n</i>. a way of doing something, especially the official or well-known way <i>synonym</i>: action, approach, course
	(1) undergo a surgical procedure, (2) standard procedureThe pilot and flight attendant ran through the check-out procedure.
instruction	<i>n.</i> detailed direction, order, etc., on how to do or use something
	synonym: education, direction, guidance
	(1) individual instruction, (2) follow his instructionsThey needed further instruction to perform their duties efficiently.
reinforce	 v. to strengthen or support something, especially by adding another material to it; to make emotion, idea, etc. stronger
	synonym: strengthen, fortify, support
	(1) reinforce the military, (2) reinforce good behavior
	We should reinforce the troops at the front line.
workforce	<i>n.</i> all the people who work in a company, industry, country, etc.

	 synonym: labor pool, manpower (1) skilled workforce, (2) the workforce is on strike Many companies outsource and hire consultants to keep their workforce flexible.
hire	 v. to give somebody a job synonym: employ, engage, lease (1) hire a guide, (2) hire a car by the hour We should always be prepared to hire talented recruits.
electrical	 <i>adj.</i> relating to electricity (1) an electrical storm, (2) degree in electrical engineering Actuators convert electrical pulses into motion.
harness	 v. to control and exploit the power of something, especially natural resources that produce energy; (noun) a set of narrow pieces of leather and metal that are used to control or hold in place a person, animal, or object synonym: rein in, control, (noun) belt
	 (1) harness a horse to a carriage, (2) put a harness on my pet People have been exploring ways to harness natural forces and resources since ancient times.
burgeon	 v. to grow or develop rapidly, especially in a healthy or vigorous way synonym: flourish, bloom, thrive (1) burgeon rapidly, (2) burgeon from every corner.
	The city's art scene has been burgeoning recently, with new galleries and exhibitions popping up regularly.
impetus	 <i>n.</i> a force, motivation, or stimulus that causes something to happen or be done; the driving force behind a particular action or change <i>synonym</i>: stimulus, momentum, drive
	(1) political impetus , (2) technological impetus

Getting a raise at work was the **impetus** to start looking for a new place to live.

consistent	<i>adj.</i> always behaving or happening in the same way, or having the same thoughts, standards, etc.<i>synonym</i>: coherent, constant, compatible
	(1) do on a consistent basis, (2) get consistent results
	You are not consistent in your behavior.
bracket	 n. projecting support or fixture used to attach or bear weight; a small shelf or ledge; a punctuation mark ([]) used to enclose words, numbers, or symbols synonym: support, holder, frame
	(1) bracket placement, (2) tax bracket
	I need to hang these shelves with the help of some sturdy brackets .
improve	v. to make or become better synonym: enhance, ameliorate, enrich
	(1) improve a process, (2) improve the test score
	We want to improve ties between our two countries.
conform	 v. to act in accordance with a set of rules, standards, or expectations; to comply with the norms or customs of a particular group synonym: comply, follow, adhere
	(1) conform to standards, (2) conform in all its aspects
	The school requires students to conform to a strict dress code.
prop	<i>n.</i> a piece of wood, metal, etc., placed beneath or against something to support it or keep it in position; a system, institution, or person that gives help or support to someone or something
	synonym: support, buttress, column
	(1) emotional prop , (2) prop stick
	We have finally lost our last prop .

bolster	 v. to support or strengthen, often by adding extra assistance or resources
	synonym: reinforce, support, strengthen
	(1) bolster confidence, (2) bolster the economy
	The company hired a new advertising agency to bolster its marketing efforts.
ecosystem	<i>n.</i> all the plants and living creatures in an area and the way they affect each other and the environment
	(1) marine ecosystem , (2) change the ecosystem
	Human conservation efforts often fail unexpectedly because they disturb the balance of the ecosystem .
volume	 n. the amount of space occupied by an object or substance; the magnitude of sound synonym: capacity, amount, intensity
	(1) volume of work, (2) high volume
	This container has a volume of 10 cubic meters.
equip	 v. to provide a person or a place with the things that are needed for a particular purpose or activity synonym: prepare, furnish, provide
	(1) equip an army, (2) equip our children with some special skills
	The construction company equipped the building with an earthquake-resistant device.
technique	n. a particular way or art of doing something that needs skill
	synonym: approach, procedure, strategy
	(1) a technique in martial arts, (2) the technique applied to construction
	Jockey's superior technique brought him victory.
hurdle	<i>n.</i> a barrier or obstacle that must be overcome <i>synonym</i> : obstacle, barrier, challenge

	(1) overcome hurdles, (2) hurdle race
	The company faced several hurdles in the development of its new product.
chain	 n. a series of connected links or objects; a system or group of interconnected elements; a restraint or shackle synonym: series, string, link
	(1) chain reaction, (2) supply chain
	The chain on my bike broke, leaving me stranded.
frugal	 adj. characterized by being sparing or economical about money or resources; avoiding waste or luxury synonym: economical, thrifty, sparing
	(1) live a frugal lifestyle, (2) a frugal meal
	My grandparents were always frugal with their money, even
	when they had plenty of it.
innovation	 n. the creation of a new device or process resulting from study and experimentation synonym: invention, initiation, creation
	(1) innovation leader, (2) cutting-edge innovation
	The vegetarian burger was an innovation that quickly spread to the United Kingdom.
acceleration	 <i>n</i>. a rate of increase in velocity; the rate of change of velocity with respect to time <i>synonym</i>: speed up, quicken, hastening
	(1) a unit of acceleration , (2) acceleration of an object The car's acceleration was impressive, going from 0 to 60
	mph in just 5 seconds.
relevance	n. the state or degree of being closely connected or appropriate to the matter at hand
	synonym: pertinence, applicability, connection
	(1) have no relevance , (2) relevance category
	The relevance of this information to the current situation

needs to be investigated.

commitment	 <i>n.</i> a promise or firm decision to do something or to behave in a certain way <i>synonym</i>: burden, obligation, promise
	(1) a commitment to an alliance, (2) meet his commitments
	His business commitments took him to the United States.
prosperous	 adj. successful financially or materially; bringing success or good fortune synonym: successful, thriving, affluent
	(1) prosperous weather, (2) prosperous nation
	The company decided to invest in a prosperous industry.
privilege	 n. a special right or advantage that only one person or group of people has, usually because they are rich and powerful in a society synonym: benefit, authorization, advantage
	(1) a breach of privilege , (2) privilege of membership In the Middle Ages, the right to hunt in the wild was the privilege of royalty and nobility.

Session 2: Spelling

1.	ecy class	n.	the system by which a country or region produces manages, and distributes goods and services, including the money and finances involved in these activities; (of an airline) the lowest-priced, most basic option for seating in commercial travel
2.	strict time connts	n.	a limit or restriction on something, such as an action, behavior, or thought
3.	the hare department	n.	durable tools, machinery, and other equipment; the physical and electronic parts of a computer or other electronic systems
4.	industrial ser	n.	a distinct part or division of something often used to refer to a segment of an economy or industry; an area or field of work or activity
5.	capital-sce country	adj.	not abundant or plentiful, and therefore not easy to find or obtain
6.	sty young athletes	adj.	physically strong and not easily damaged
7.	calt mechanism	n.	a device used to hurl an object a long distance
8.	bot flexibility	<i>v</i> .	to improve, raise, or increase something
9.	private ser	n.	a distinct part or division of something often used to refer to a segment of an economy or industry; an area or field of work or activity

ANSWERS: 1. economy, 2. constraint, 3. hardware, 4. sector, 5. scarce, 6. sturdy, 7. catapult, 8. boost, 9. sector

10. vis deflationary spiral	adj.	having or showing a desire to cause harm to others; having the nature of vice
11. the on pressure	v.	to grow vigorously; to make steady progress
12. inely reach the consumer	adv.	in a manner that cannot be avoided or prevented
13. a picture fre	n.	a strong border or structure of the wood, metal, etc. that surrounds something such as a picture, door, or window
14. ret a new hire	ν.	to persuade someone to work for a company; to find new members for an organization, the armed forces, etc.
15. aspon into the lungs	n.	a strong desire to achieve something; the action or process of drawing breath
16. vt majority	adj.	enormous in size, number, amount, or quantity
17. innon leader	n.	the creation of a new device or process resulting from study and experimentation
18. interstate coce	n.	the activity of buying and selling things, especially on a large scale
19. supply chn	n.	a series of connected links or objects; a system or group of interconnected elements; a restraint or shackle
20. rece good behavior	ν.	to strengthen or support something, especially by adding another material to it; to make emotion, idea, etc. stronger

ANSWERS: 10. vicious, 11. thrive, 12. inevitably, 13. frame, 14. recruit, 15. aspiration, 16. vast, 17. innovation, 18. commerce, 19. chain, 20. reinforce

21.	poe repair	n.	a hole or depression in a road surface, usually caused by wear, weathering, or erosion; can be dangerous to drivers and cause damage to vehicles
22.	com in all its aspects	v.	to act in accordance with a set of rules, standards, or expectations; to comply with the norms or customs of a particular group
23.	the local chamber of coce	n.	the activity of buying and selling things, especially on a large scale
24.	nm of action	n.	something that is regarded as usual, typical, or standard
25.	the inland of a cont	n.	one of the earth's large landmasses; (adjective) abstaining from your feelings, especially your desire to have sex
26.	haed the incident	v.	to deal with a situation, problem, or strong emotion
27.	tron cubic feet	n.	the number 1,000,000,000,000; a million million
28.	com to standards	v.	to act in accordance with a set of rules, standards, or expectations; to comply with the norms or customs of a particular group
29.	smokeless fl	n.	a substance that is typically burned to generate heat or energy
30.	manre a product	v.	to make goods in large numbers, usually in a factory using machines
31.	ine a high degree of risk	v.	to include or affect someone or something as a necessary part of something else

ANSWERS: 21. pothole, 22. conform, 23. commerce, 24. norm, 25. continent, 26. handle, 27. trillion, 28. conform, 29. fuel, 30. manufacture, 31. involve

32. ride a riaw	n.	a light two- or three-wheeled passenger carriage, typically pulled by a human runner or cyclist, commonly used in some Asian cities as a mode of transportation
33. stren a border patrol	v.	to become stronger or more effective; to make someone or something stronger or more effective
34. stty pact	n.	the quality or attribute of being firm and steadfast
35. temporary meI treatment	adj.	relating to the treatment of illness or injuries; relating to the practice of medicine
36. prole trade	adj.	making or likely to make material gain or profit
37. a brd mind	adj.	very wide; general
38. ime a process	v.	to make or become better
39. an abce of examples	n.	a significant amount of something; the situation in which there is too much of something
39. an abce of examples40. employee-cec policies		situation in which there is too much of

ANSWERS: 32. rickshaw, 33. strengthen, 34. stability, 35. medical, 36. profitable, 37. broad, 38. improve, 39. abundance, 40. centric, 41. frugal

42.	brt placement	n.	projecting support or fixture used to attach or bear weight; a small shelf or ledge; a punctuation mark ([]) used to enclose words, numbers, or symbols
43.	cultural nm	n.	something that is regarded as usual, typical, or standard
44.	aircraft meic	n.	a person who repairs or maintains machinery or mechanical systems, particularly in automobiles or other vehicles; a person who is skilled in dealing with the details of a machine or system
45.	emce as a national leader	n.	the process or fact of coming into existence or becoming apparent
46.	imle love	adj.	unchanging; permanent or unalterable
47.	bun rapidly	v.	to grow or develop rapidly, especially in a healthy or vigorous way
48.	daily coe	v.	to regularly travel a particular journey, especially between one's home and place of work; (noun) a regular journey of some distance to and from your place of work
49.	a negle amount of time	adj.	so small or insignificant as to be not worth considering; negligible amounts or effects are too minor or unimportant to have any major impact
50.	imr insulin sensitivity	v.	to damage something or make it weaker or worse
51.	unn numbers	adj.	not level or flat; not balanced or symmetrical

ANSWERS: 42. bracket, 43. norm, 44. mechanic, 45. emergence, 46. immutable, 47. burgeon, 48. commute, 49. negligible, 50. impair, 51. uneven

52. ru_l accents	adj. of or relating to the countryside
53. rele access	adj. worthy of being relied on; trustworthy
54. ast his goal	v. to help someone in doing anything
55. urn planning	adj. relating to or located in a town or city
56. technological ims	<i>n.</i> a force, motivation, or stimulus that causes something to happen or be done; the driving force behind a particular action or change
57. manual lar	<i>n.</i> productive work, especially physical work done for wages; the people who do manual or physical work in a count or company for wage; (verb) to work hard or to strive and make an effort to reach a goal
58. aeic feeling	<i>adj.</i> connected with the enjoyment or study of beauty
59. beginning of the industrial revon	<i>n.</i> a large-scale attempt to overthrow the government of a country, often using violence or war;
60. affle housing	adj. not expensive and able to pay
61. ener shortage	 <i>n</i>. a person whose job is designing, building, or maintaining something suc as machines, structures, or software
62. enng mindset	<i>adj.</i> providing the means, support, or resources necessary for something to happen or be achieved; allowing or encouraging a particular behavior or activity

ANSWERS: 52. rural, 53. reliable, 54. assist, 55. urban, 56. impetus, 57. labor, 58. aesthetic, 59. revolution, 60. affordable, 61. engineer, 62. enabling

63. hae a precious object	v.	to deal with a situation, problem, or strong emotion
64. ace triangle	adj.	extremely sharp or severe
65. sify the process	v.	to make something more straightforward, more understandable, or easier to do
66. a black sen	n.	a car with four doors and a closed roof, designed to seat a small number of passengers in comfort; a type of automobile that is larger and more luxurious than a compact or subcompact car
67. sue leather	adj.	flexible and easy to bend or move; gracefully agile; adaptable or responsive to change or new ideas
68. urn property owners	adj.	relating to or located in a town or city
69. o_d behavior	adj.	strange or unexpected; not divisible by two
70. veal takeoff	adj.	upright or perpendicular to a horizontal surface or line
71. aeic value	adj.	connected with the enjoyment or study of beauty
72. ft accomplishment	n.	a notable or impressive achievement, especially one that requires great skill or bravery
73. lah a big attack	v.	to send or propel something into the air or space using a device such as a rocket, missile, or spacecraft; to make something available or on sale for the first time

ANSWERS: 63. handle, 64. acute, 65. simplify, 66. sedan, 67. supple, 68. urban, 69. odd, 70. vertical, 71. aesthetic, 72. feat, 73. launch

74.	ovok a street	v.	to fail to notice something; to watch over someone; to provide a view from above
75.	moral etc	n.	a set of moral or philosophical principles or values that guide the behavior or actions of an individual, group, or society; the study or inquiry into the nature of morality and moral systems
76.	a pancan organization	adj.	relating to or involving all of North, Central, and South America
77.	indus worker	adj.	hardworking, diligent, and persistent in effort
78.	sue muscles	adj.	flexible and easy to bend or move; gracefully agile; adaptable or responsive to change or new ideas
79.	the fre of the policy	n.	a strong border or structure of the wood, metal, etc. that surrounds something such as a picture, door, or window
80.	a steam ene	n.	a machine that converts thermal energy to mechanical work; something that has an important role used to achieve a purpose
81.	emotional pp	n.	a piece of wood, metal, etc., placed beneath or against something to support it or keep it in position; a system, institution, or person that gives help or support to someone or something
82.	indize service	<i>v</i> .	to organize the production of something into an industry

ANSWERS: 74. overlook, 75. ethic, 76. pan-American, 77. industrious, 78. supple, 79. frame, 80. engine, 81. prop, 82. industrialize

83. indal alcohol	adj.	of or relating to or resulting from industry
84. a civil ener	n.	a person whose job is designing, building, or maintaining something such as machines, structures, or software
85. emng technologies	adj.	starting to exist, mature, or become well-known
86. chn reaction	n.	a series of connected links or objects; a system or group of interconnected elements; a restraint or shackle
87. bot the economy	ν.	to improve, raise, or increase something
88. onob accidents	adj.	while at work or during employment; relating to or involving the experience of doing a job
89. the woce is on strike	n.	all the people who work in a company, industry, country, etc.
90. coe chemically with another substance	v.	to join or merge to form a single thing or group
91. affle solution	adj.	not expensive and able to pay
92. the moo for safe traffic	n.	a phrase or slogan that expresses a guiding principle or goal
93. ext goods	v.	to send goods or services to another country for sale; to transfer electronic data out of a database or document in a format that other programs can use
94. trrm an education system	ν.	to change in outward structure or looks;
95. an eleal storm	adj.	relating to electricity

ANSWERS: 83. industrial, 84. engineer, 85. emerging, 86. chain, 87. boost, 88. on-the-job, 89. workforce, 90. combine, 91. affordable, 92. motto, 93. export, 94. transform, 95. electrical

96. magnetic st_l	n.	a strong metal alloy made up of iron with typically a few tenths of a percent of carbon used for making things that need a strong structure
97. int capital	v.	to put money, effort, time, etc. into something to make a profit or achieve a result
98. auic operation	adj.	able to work or operate with little or no direct human control; independent of external control
99. tax brt	n.	projecting support or fixture used to attach or bear weight; a small shelf or ledge; a punctuation mark ([]) used to enclose words, numbers, or symbols
100. the in a society	v.	to grow vigorously; to make steady progress
101. an to anger	adj.	similar or related in nature, character, or origin
102. a political revon	n.	a large-scale attempt to overthrow the government of a country, often using violence or war;
103. early prpe	n.	a first or preliminary example of something such as a device or vehicle from which other forms are developed
104. disct the water supply	V.	to unfasten or disjoin something, especially to break the connection between a supply of gas, water, or electricity and a piece of equipment
105. intellectual ft	n.	a notable or impressive achievement, especially one that requires great skill or bravery

ANSWERS: 96. steel, 97. invest, 98. automatic, 99. bracket, 100. thrive, 101. akin, 102. revolution, 103. prototype, 104. disconnect, 105. feat

106. has a horse to a carriage	v.	to control and exploit the power of something, especially natural resources that produce energy; (noun) a set of narrow pieces of leather and metal that are used to control or hold in place a person, animal, or object
107. permafrost ten	n.	the physical features of a piece of land, including hills, valleys, rivers, and forests
108. traditional riaw	n.	a light two- or three-wheeled passenger carriage, typically pulled by a human runner or cyclist, commonly used in some Asian cities as a mode of transportation
109. improve social moty	n.	the ability to move or be moved freely or easily from one place, job, or social class to another
110. autve manufacturing	adj.	of or relating to motor vehicles
111. a breach of prge	n.	a special right or advantage that only one person or group of people has, usually because they are rich and powerful in a society
112. Japanese auer	n.	a company or manufacturer that produces automobiles, cars, and other motor vehicles
113. dep a skill	V.	to grow or expand; to improve or refine through a process of progress and refinement, often to achieve greater sophistication or complexity; to elaborate or add detail to something that is in the process of being created

ANSWERS: 106. harness, 107. terrain, 108. rickshaw, 109. mobility, 110. automotive, 111. privilege, 112. automaker, 113. develop

114. undergo a surgical prre	n.	a way of doing something, especially the official or well-known way
115. plenty of inor space	n.	the inside or inner part of something; the space within the walls of a building
116. emng country	adj.	starting to exist, mature, or become well-known
117. imt goods	v.	to bring goods or services into a country from another country; to transfer electronic data into a database or document;
118. mecs equation	n.	the branch of physics that deals with the study of motion, forces, and energy; (mechanic) someone whose occupation is repairing and maintaining automobiles
119. emy a new method	v.	to give somebody a job and pay them for it; to make use of
120. imle characteristics	adj.	unchanging; permanent or unalterable
121. roh estimation	adj.	not quite exact or correct; having or caused by an irregular surface
122. coe to work	v.	to regularly travel a particular journey, especially between one's home and place of work; (noun) a regular journey of some distance to and from your place of work
123. sify my life	v.	to make something more straightforward, more understandable, or easier to do
124. no aspon for fame	n.	a strong desire to achieve something; the action or process of drawing breath

ANSWERS: 114. procedure, 115. interior, 116. emerging, 117. import, 118. mechanics, 119. employ, 120. immutable, 121. rough, 122. commute, 123. simplify, 124. aspiration

125. coal combination of funds	adj.	belonging to or used by a group rather than individuals; for common use
126. eqp an army	v.	to provide a person or a place with the things that are needed for a particular purpose or activity
127. accion of an object	n.	a rate of increase in velocity; the rate of change of velocity with respect to time
128. ast a patient	v.	to help someone in doing anything
129. prge of membership	n.	a special right or advantage that only one person or group of people has, usually because they are rich and powerful in a society
130. access to public trrt	n.	a system for moving people or products from one location to another using automobiles, roads, and so on
131. rene the possibilities	v.	to imagine or conceive of something in a new or different way
132. pry school	adj.	first or highest in rank, order, or importance; most fundamental or essential; pertaining to the initial or introductory stage of something, such as a school year or election cycle
133. funal rights	adj.	forming an essential base or core from which everything else develops or is affected
134. enng infrastructure	adj.	providing the means, support, or resources necessary for something to happen or be achieved; allowing or encouraging a particular behavior or activity

ANSWERS: 125. communal, 126. equip, 127. acceleration, 128. assist, 129. privilege, 130. transport, 131. reimagine, 132. primary, 133. fundamental, 134. enabling

135. effly combined	adv.	in a way that produces maximum output with minimum effort or expense
136. bor the economy	v.	to support or strengthen, often by adding extra assistance or resources
137. live a frl lifestyle	adj.	characterized by being sparing or economical about money or resources; avoiding waste or luxury
138. powerful calt	n.	a device used to hurl an object a long distance
139. rece category	n.	the state or degree of being closely connected or appropriate to the matter at hand
140. company moo	n.	a phrase or slogan that expresses a guiding principle or goal
141. a_m at a specific target	v.	to try or plan to get or achieve something
142. technology-cec approach	adj.	tending towards or focused on a particular center, point, or perspective, sometimes to the exclusion of others; emphasizing or prioritizing a specific thing or group; (noun) something that is at the center or core of a specific thing or system
143. frnt of a text	n.	a small piece or part broken off or detached
144. natate autonomy	n.	a sovereign political entity that is composed of a nation, which is a group of people who share a common cultural, linguistic, or ethnic identity

ANSWERS: 135. efficiently, 136. bolster, 137. frugal, 138. catapult, 139. relevance, 140. motto, 141. aim, 142. centric, 143. fragment, 144. nation-state

145. sce resources	adj.	not abundant or plentiful, and therefore not easy to find or obtain
146. mass trt	n.	the act or process of passing through or across a place or state; transportation
147. principles of unal design	adj.	existing or affecting everywhere or everyone
148. vt desert	adj.	enormous in size, number, amount, or quantity
149. inate funding	adj.	not sufficient or enough
150. the genon of electricity	n.	all the people born and living at about the same time, regarded collectively; the production of heat or electricity
151. meet his comnts	n.	a promise or firm decision to do something or to behave in a certain way
152. hue race	n.	a barrier or obstacle that must be overcome
153. an to the prior experiences	adj.	similar or related in nature, character, or origin
154. lack in moty	n.	the ability to move or be moved freely or easily from one place, job, or social class to another
155. physically dite location	adj.	very different or distinct from something else and is not connected or comparable in any way
156. stren the immune system	v.	to become stronger or more effective; to make someone or something stronger or more effective
157. amce service	n.	a vehicle specifically designed and equipped to transport sick or injured people to and from hospitals and other medical facilities

ANSWERS: 145. scarce, 146. transit, 147. universal, 148. vast, 149. inadequate, 150. generation, 151. commitment, 152. hurdle, 153. akin, 154. mobility, 155. disparate, 156. strengthen, 157. ambulance

158. a teue in martial arts	n.	a particular way or art of doing something that needs skill
159. dep a strategy	v.	to grow or expand; to improve or refine through a process of progress and refinement, often to achieve greater sophistication or complexity; to elaborate or add detail to something that is in the process of being created
160. coal swimming pool	adj.	belonging to or used by a group rather than individuals; for common use
161. coe a large of alcohol	v.	to spend something, especially fuel, energy, or time, in a large amount
162. trrm heat into power	<i>v</i> .	to change in outward structure or looks;
163. a nervous brwn	n.	a failure or collapse of a system or
164. become essly same	adv.	relating to the essential features or concepts of anything
165. exd a lineup	v.	to increase or to make something greater in size, number, or importance
166. guce counselor	n.	advice or instructions given to help direct someone's behavior or decision-making
167. unrle source of information	adj.	not able to be trusted or depended on
168. fairly tyl symptoms	adj.	having the usual characteristics or traits of a specific group of things
169. indized textile production	v.	to organize the production of something into an industry
170. sp breakfast	v.	to move along lightly and quickly, making a step from one foot to the othe with a hop or bounce; to intentionally fai to do something which would normally do

ANSWERS: 158. technique, 159. develop, 160. communal, 161. consume, 162. transform, 163. breakdown, 164. essentially, 165. expand, 166. guidance, 167. unreliable, 168. typical, 169. industrialize, 170. skip

171. mecs of the game	n.	the branch of physics that deals with the study of motion, forces, and energy; (mechanic) someone whose occupation is repairing and maintaining automobiles
172. esal commodities of life	adj.	indispensable; fundamental
173. bor confidence	v.	to support or strengthen, often by adding extra assistance or resources
174. vis attack	adj.	having or showing a desire to cause harm to others; having the nature of vice
175. political ims	n.	a force, motivation, or stimulus that causes something to happen or be done; the driving force behind a particular action or change
176. follow his insons	n.	detailed direction, order, etc., on how to do or use something
177. achieve amus goals	adj.	having a great desire to attain achievement, power, or wealth
178. degree in eleal engineering	adj.	relating to electricity
179. a wire gd	n.	a pattern of regularly spaced horizontal and vertical lines; a system of high tension cables by which electrical power is distributed throughout a region
180. emr the secretary to do the same	v.	to give someone the power or authority to do something
181. indus student	adj.	hardworking, diligent, and persistent in effort

ANSWERS: 171. mechanics, 172. essential, 173. bolster, 174. vicious, 175. impetus, 176. instruction, 177. ambitious, 178. electrical, 179. grid, 180. empower, 181. industrious

182. tyI leader	adj.	having the usual characteristics or traits of a specific group of things
183. deep poe	n.	a hole or depression in a road surface, usually caused by wear, weathering, or erosion; can be dangerous to drivers and cause damage to vehicles
184. emy job seekers	v.	to give somebody a job and pay them for it; to make use of
185. re-emce of rampant inflation	n.	the process or fact of coming into existence or becoming apparent
186. retire from harng life	adj.	tending to work with a lot of effort and care
187. funal education	adj.	forming an essential base or core from which everything else develops or is affected
188. aquatic cond	n.	an item composed of two or more distinct elements combined; a chemical formed by the combination of two or more elements
189. hess baby	adj.	unable to take care of oneself or to do things without help
190. learning cue	n.	a bend or angle in a line or surface that deviates from a straight or flat path; a gradual or smooth change in direction or shape
191. marine ecem	n.	all the plants and living creatures in an area and the way they affect each other and the environment
192. a comnt to an alliance	n.	a promise or firm decision to do something or to behave in a certain way

ANSWERS: 182. typical, 183. pothole, 184. employ, 185. emergence, 186. hardworking, 187. fundamental, 188. compound, 189. helpless, 190. curve, 191. ecosystem, 192. commitment

193. professional etc	n.	a set of moral or philosophical principles or values that guide the behavior or actions of an individual, group, or society; the study or inquiry into the nature of morality and moral systems
194. bm in sales	n.	a sudden increase in economic activity, or a sudden happening that brings good fortune; a deep, loud, and prolonged sound
195. emr my life	v.	to give someone the power or authority to do something
196. mae stars	adj.	enormous amount; very heavy and solid
197. inele changes of the seasons	adj.	certain to happen and unavoidable
198. sp across the country	v.	to move along lightly and quickly, making a step from one foot to the other with a hop or bounce; to intentionally fail to do something which would normally do
199. coin his freedom	v.	to restrict or limit someone or something's freedom or ability to do something
200. an air-cooled ene	n.	a machine that converts thermal energy to mechanical work; something that has an important role used to achieve a purpose
201. he a car by the hour	<i>v</i> .	to give somebody a job
202. imt a style sheet	v.	to bring goods or services into a country from another country; to transfer electronic data into a database or document;

ANSWERS: 193. ethic, 194. boom, 195. empower, 196. massive, 197. inevitable, 198. skip, 199. constrain, 200. engine, 201. hire, 202. import

203. have no rece	n.	the state or degree of being closely connected or appropriate to the matter at hand
204. disct a plug	v.	to unfasten or disjoin something, especially to break the connection between a supply of gas, water, or electricity and a piece of equipment
205. rene the future	v.	to imagine or conceive of something in a new or different way
206. inor decoration	n.	the inside or inner part of something; the space within the walls of a building
207. voe of work	n.	the amount of space occupied by an object or substance; the magnitude of sound
208. dite impact	adj.	very different or distinct from something else and is not connected or comparable in any way
209. an inate income	adj.	not sufficient or enough
210. do on a connt basis	adj.	always behaving or happening in the same way, or having the same thoughts, standards, etc.
211. ten map	n.	the physical features of a piece of land, including hills, valleys, rivers, and forests
212. pp stick	n.	a piece of wood, metal, etc., placed beneath or against something to support it or keep it in position; a system, institution, or person that gives help or support to someone or something

ANSWERS: 203. relevance, 204. disconnect, 205. reimagine, 206. interior, 207. volume, 208. disparate, 209. inadequate, 210. consistent, 211. terrain, 212. prop

213. a sonic bm	n.	a sudden increase in economic activity, or a sudden happening that brings good fortune; a deep, loud, and prolonged sound
214. a prole job	adj.	making or likely to make material gain or profit
215. ret a good worker	v.	to persuade someone to work for a company; to find new members for an organization, the armed forces, etc.
216. harng student	adj.	tending to work with a lot of effort and care
217. veal axis	adj.	upright or perpendicular to a horizontal surface or line
218. prous weather	adj.	successful financially or materially; bringing success or good fortune
219. harmful cond	n.	an item composed of two or more distinct elements combined; a chemical formed by the combination of two or more elements
220. trrt facilities	n.	a system for moving people or products from one location to another using automobiles, roads, and so on
221. sen car	n.	a car with four doors and a closed roof, designed to seat a small number of passengers in comfort; a type of automobile that is larger and more luxurious than a compact or subcompact car
222. the cye of the seasons	n.	an interval during which a recurring sequence of events occurs; a bicycle or motorcycle

ANSWERS: 213. boom, 214. profitable, 215. recruit, 216. hardworking, 217. vertical, 218. prosperous, 219. compound, 220. transport, 221. sedan, 222. cycle

223. a broken frnt	n.	a small piece or part broken off or detached
224. unn coating	adj.	not level or flat; not balanced or symmetrical
225. the ulte luxury	adj.	furthest or highest in degree or order
226. ext the data	v.	to send goods or services to another country for sale; to transfer electronic data out of a database or document in a format that other programs can use
227. ine a lot of paperwork	v.	to include or affect someone or something as a necessary part of something else
228. go to the workplace by cye	n.	an interval during which a recurring sequence of events occurs; a bicycle or motorcycle
229. play a vil role	adj.	necessary for the success or continued existence of something
230. elte sexual barriers	v.	to remove or get rid of someone or something
231. brwn maintenance	n.	a failure or collapse of a system or
232. pry education	adj.	first or highest in rank, order, or importance; most fundamental or essential; pertaining to the initial or introductory stage of something, such as a school year or election cycle
233. a fie in the life	n.	an object firmly installed in place, especially in a household, such as a bath or a toilet

ANSWERS: 223. fragment, 224. uneven, 225. ultimate, 226. export, 227. involve, 228. cycle, 229. vital, 230. eliminate, 231. breakdown, 232. primary, 233. fixture

234. ecy of scale	n.	the system by which a country or region produces manages, and distributes goods and services, including the money and finances involved in these activities; (of an airline) the lowest-priced, most basic option for seating in commercial travel
235. the auic shrinking of the pupils	adj.	able to work or operate with little or no direct human control; independent of external control
236. imr my health	v.	to damage something or make it weaker or worse
237. tht for authority	n.	a feeling of needing something to drink; a strong desire for something
238. noer product	n.	a decision or a problem that requires little or no thought because it is obvious what you should do
239. a burning tht	n.	a feeling of needing something to drink; a strong desire for something
240. connt on business activity	n.	a limit or restriction on something, such as an action, behavior, or thought
241. sty frame	adj.	physically strong and not easily damaged
242. dispatch an amce	n.	a vehicle specifically designed and equipped to transport sick or injured people to and from hospitals and other medical facilities
243. he a guide	v.	to give somebody a job
244. vil for a healthy society	adj.	necessary for the success or continued existence of something

ANSWERS: 234. economy, 235. automatic, 236. impair, 237. thirst, 238. no-brainer, 239. thirst, 240. constraint, 241. sturdy, 242. ambulance, 243. hire, 244. vital

245. due materials	adj.	capable of lasting and being used for a long time without being damaged or destroyed
246. an easy dery	n.	the act of taking or sending something to a destination; the bringing of a baby during childbirth
247. a vast inventory of hare	n.	durable tools, machinery, and other equipment; the physical and electronic parts of a computer or other electronic systems
248. an arrival plrm	n.	the raised flat space close to the track at a train station where passengers get on or off the train; (technology) a computational or digital environment in which a piece of software is executed
249. individual inson	n.	detailed direction, order, etc., on how to do or use something
250. suson of arms	n.	the act of delaying or stopping something happening, operating, etc., for a period of time; a mechanical system of springs or shock absorbers connecting the wheels and axles
251. an opne remark	adj.	suitable or happening at a time that is suitable or convenient for a particular purpose
252. rece the military	v.	to strengthen or support something, especially by adding another material to it; to make emotion, idea, etc. stronger
253. roh and tough	adj.	not quite exact or correct; having or caused by an irregular surface

ANSWERS: 245. durable, 246. delivery, 247. hardware, 248. platform, 249. instruction, 250. suspension, 251. opportune, 252. reinforce, 253. rough

254. emerging natate	n.	a sovereign political entity that is composed of a nation, which is a group of people who share a common cultural, linguistic, or ethnic identity
255. seasonal lar	n.	productive work, especially physical work done for wages; the people who do manual or physical work in a country or company for wage; (verb) to work hard or to strive and make an effort to reach a goal
256. billionaire enteur	n.	an individual who creates or invests in one or more businesses, especially when this involves taking financial risks
257. opne occasion	adj.	suitable or happening at a time that is suitable or convenient for a particular purpose
258. overcome hues	n.	a barrier or obstacle that must be overcome
259. coin information flow	v.	to restrict or limit someone or something's freedom or ability to do something
260. ovok that fact	v.	to fail to notice something; to watch over someone; to provide a view from above
261. due peace	adj.	capable of lasting and being used for a long time without being damaged or destroyed
262. special dery	n.	the act of taking or sending something to a destination; the bringing of a baby during childbirth

ANSWERS: 254. nation-state, 255. labor, 256. entrepreneur, 257. opportune, 258. hurdle, 259. constrain, 260. overlook, 261. durable, 262. delivery

263. cost	bar	n.	a fence or other obstruction that makes it hard to move or get in; any condition that makes it difficult to make progress or to achieve an objective
264. get c	onnt results	adj.	always behaving or happening in the same way, or having the same thoughts, standards, etc.
265. en	ly satisfied with the meal	adv.	completely
266. ess_	ly correct	adv.	relating to the essential features or concepts of anything
267. a dig	ital plrm for enterprise	n.	the raised flat space close to the track at a train station where passengers get on or off the train; (technology) a computational or digital environment in which a piece of software is executed
268. la	_h a spaceship into orbit	v.	to send or propel something into the air or space using a device such as a rocket, missile, or spacecraft; to make something available or on sale for the first time
269. pro	us nation	adj.	successful financially or materially; bringing success or good fortune
·	p our children with some ial skills	v.	to provide a person or a place with the things that are needed for a particular purpose or activity
271. devel	lop software more effly	adv.	in a way that produces maximum output with minimum effort or expense
272. peop	le in rul areas	adj.	of or relating to the countryside

ANSWERS: 263. barrier, 264. consistent, 265. entirely, 266. essentially, 267. platform, 268. launch, 269. prosperous, 270. equip, 271. efficiently, 272. rural

273. emotional immty	n.	the state of being unable to move; the quality of being unable to be moved or changed easily
274. skilled woce	n.	all the people who work in a company, industry, country, etc.
275. information bar	n.	a fence or other obstruction that makes it hard to move or get in; any condition that makes it difficult to make progress or to achieve an objective
276. a bird in a ce	n.	a structure made of metal bars or wire in which birds or animals can be kept
277. end of the first qur	n.	one of four equal parts; a fourth part or portion
278. spare conts for cars	n.	one of several parts that combines with others to form something bigger
279. esal amino acid	adj.	indispensable; fundamental
280. he was enly to blame	adv	. completely
281. trading of viI currencies	adj.	being actually such in almost every respect; existing in essence or effect though not in actual fact
282. cutting-edge innon	n.	the creation of a new device or process resulting from study and experimentation
283. sympathetic vion	n.	a continuous quick and slight shaking movement
284. key cont	n.	one of several parts that combines with others to form something bigger
285. cont urinary diversion	n.	one of the earth's large landmasses; (adjective) abstaining from your feelings, especially your desire to have sex

ANSWERS: 273. immobility, 274. workforce, 275. barrier, 276. cage, 277. quarter, 278. component, 279. essential, 280. entirely, 281. virtual, 282. innovation, 283. vibration, 284. component, 285. continent

286. protection against vion	n.	a continuous quick and slight shaking movement
287. a qur mile	n.	one of four equal parts; a fourth part or portion
288. stl beam	n.	a strong metal alloy made up of iron with typically a few tenths of a percent of carbon used for making things that need a strong structure
289. unal life	adj.	existing or affecting everywhere or everyone
290. moe software	n.	a self-contained unit or component of a larger system or structure; a standardized unit of computer hardware or software designed to perform a specific function
291. a mel opinion	adj.	relating to the treatment of illness or injuries; relating to the practice of medicine
292. biomass fl	n.	a substance that is typically burned to generate heat or energy
293. the teue applied to construction	n.	a particular way or art of doing something that needs skill
294. prove unrle	adj.	not able to be trusted or depended on
295. hess victims	adj.	unable to take care of oneself or to do things without help
296. guarantee rele delivery	adj.	worthy of being relied on; trustworthy
297. inely decline with age	adv	in a manner that cannot be avoided or prevented

ANSWERS: 286. vibration, 287. quarter, 288. steel, 289. universal, 290. module, 291. medical, 292. fuel, 293. technique, 294. unreliable, 295. helpless, 296. reliable, 297. inevitably

298. luxury auer	n.	a company or manufacturer that produces automobiles, cars, and other motor vehicles
299. fiscal stty pact	n.	the quality or attribute of being firm and steadfast
300. an age of abce	n.	a significant amount of something; the situation in which there is too much of something
301. elte contestants	<i>v</i> .	to remove or get rid of someone or something
302. the immty of a rock	n.	the state of being unable to move; the quality of being unable to be moved or changed easily
303. suson bridge	n.	the act of delaying or stopping something happening, operating, etc., for a period of time; a mechanical system of springs or shock absorbers connecting the wheels and axles
304. obs reasons	adj.	easy to see, discover or understand
305. a light fie	n.	an object firmly installed in place, especially in a household, such as a bath or a toilet
306. vocational guce	n.	advice or instructions given to help direct someone's behavior or decision-making
307. a successful enteur	n.	an individual who creates or invests in one or more businesses, especially when this involves taking financial risks
308. in an o_d way	adj.	strange or unexpected; not divisible by two

ANSWERS: 298. automaker, 299. stability, 300. abundance, 301. eliminate, 302. immobility, 303. suspension, 304. obvious, 305. fixture, 306. guidance, 307. entrepreneur, 308. odd

309. ime the test score	ν.	to make or become better
310. int in stocks	v.	to put money, effort, time, etc. into something to make a profit or achieve a result
311. a_m to be a nurse	ν.	to try or plan to get or achieve something
312. a vil image	adj.	being actually such in almost every respect; existing in essence or effect though not in actual fact
313. attract brd attention	adj.	very wide; general
314. the ulte goal in life	adj.	furthest or highest in degree or order
315. inele result	adj.	certain to happen and unavoidable
316. many trons of dollars	n.	the number 1,000,000,000,000; a million million
317. change the ecem	n.	all the plants and living creatures in an area and the way they affect each other and the environment
318. exd agricultural output	ν.	to increase or to make something greater in size, number, or importance
319. high voe	n.	the amount of space occupied by an object or substance; the magnitude of sound
320. a unit of accion	n.	a rate of increase in velocity; the rate of change of velocity with respect to time
321. coe electricity	ν.	to spend something, especially fuel, energy, or time, in a large amount
322. standard prre	n.	a way of doing something, especially the official or well-known way

ANSWERS: 309. improve, 310. invest, 311. aim, 312. virtual, 313. broad, 314. ultimate, 315. inevitable, 316. trillion, 317. ecosystem, 318. expand, 319. volume, 320. acceleration, 321. consume, 322. procedure

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323. ace pain	adj.	extremely sharp or severe
324. a trt visa	n.	the act or process of passing through or across a place or state; transportation
325. manre an enzyme	v.	to make goods in large numbers, usually in a factory using machines
326. pancan unity	adj.	relating to or involving all of North, Central, and South America
327. an insect ce	n.	a structure made of metal bars or wire in which birds or animals can be kept
328. beginning of the indal revolution	adj.	of or relating to or resulting from industry
329. onob experience	adj.	while at work or during employment; relating to or involving the experience of doing a job
330. complete a prpe product	n.	a first or preliminary example of something such as a device or vehicle from which other forms are developed
331. audio moe	n.	a self-contained unit or component of a larger system or structure; a standardized unit of computer hardware or software designed to perform a specific function
332. look like a noer	n.	a decision or a problem that requires little or no thought because it is obvious what you should do
333. put a has on my pet	v.	to control and exploit the power of something, especially natural resources that produce energy; (noun) a set of narrow pieces of leather and metal that are used to control or hold in place a person, animal, or object

ANSWERS: 323. acute, 324. transit, 325. manufacture, 326. pan-American, 327. cage, 328. industrial, 329. on-the-job, 330. prototype, 331. module, 332. no-brainer, 333. harness

334. yield cue	n.	a bend or angle in a line or surface that deviates from a straight or flat path; a gradual or smooth change in direction or shape
335. an autve transport company	adj.	of or relating to motor vehicles
336. with an amus eye	adj.	having a great desire to attain achievement, power, or wealth
337. mae amounts	adj.	enormous amount; very heavy and solid
338. car meic	n.	a person who repairs or maintains machinery or mechanical systems, particularly in automobiles or other vehicles; a person who is skilled in dealing with the details of a machine or system
339. genon gap	n.	all the people born and living at about the same time, regarded collectively; the production of heat or electricity
340. coe augmented reality	v.	to join or merge to form a single thing or group
341. negle impact	adj.	so small or insignificant as to be not worth considering; negligible amounts or effects are too minor or unimportant to have any major impact
342. a gd design	n.	a pattern of regularly spaced horizontal and vertical lines; a system of high tension cables by which electrical power is distributed throughout a region
343. his conclusion was obs	adj.	easy to see, discover or understand

ANSWERS: 334. curve, 335. automotive, 336. ambitious, 337. massive, 338. mechanic, 339. generation, 340. combine, 341. negligible, 342. grid, 343. obvious

344. bu____n from every corner.v.to grow or develop rapidly, especially in
a healthy or vigorous way

ANSWERS: 344. burgeon

Session 3: Fill in the Blanks

- 1. The ladder leaned against the _____ surface of the building.
- adj. upright or perpendicular to a horizontal surface or line
- The government should view children as national assets and actively _____ in them.
- v. to put money, effort, time, etc. into something to make a profit or achieve a result
- 3. They hope to _____ their business worldwide.
- v. to increase or to make something greater in size, number, or importance
- 4. The mentor provided ______ to the young entrepreneur, helping her navigate the business world.
- *n.* advice or instructions given to help direct someone's behavior or decision-making
- 5. A _____ audience viewed the broadcast.
- adj. enormous in size, number, amount, or quantity
- 6. He has become a _____ of that restaurant.
- *n.* an object firmly installed in place, especially in a household, such as a bath or a toilet
- 7. Public ______ is an essential service for many cities.
- *n.* the act or process of passing through or across a place or state; transportation
- 8. I need to hang these shelves with the help of some sturdy _____.
- *n.* projecting support or fixture used to attach or bear weight; a small shelf or ledge; a punctuation mark ([]) used to enclose words, numbers, or symbols

ANSWERS: 1. vertical, 2. invest, 3. expand, 4. guidance, 5. vast, 6. fixture, 7. transit, 8. brackets

- 9. It is an incredible _____ to climb Mount Everest, the highest mountain in the world.
- *n.* a notable or impressive achievement, especially one that requires great skill or bravery
- 10. Perseverance and optimism are _____ to success.
- *adj.* necessary for the success or continued existence of something
- 11. The vehicle is _____ enough to handle rough terrain.
- adj. physically strong and not easily damaged
- 12. My grandparents were always _____ with their money, even when they had plenty of it.
- *adj.* characterized by being sparing or economical about money or resources; avoiding waste or luxury
- 13. This company has invested heavily in Internet _____.
- *n.* the activity of buying and selling things, especially on a large scale
- 14. We ______ the topic because it was too complicated.
- *v.* to move along lightly and quickly, making a step from one foot to the other with a hop or bounce; to intentionally fail to do something which would normally do
- 15. The ______ truck arrived with the packages.
- *n.* the act of taking or sending something to a destination; the bringing of a baby during childbirth
- 16. We _____ for an overseas expansion.
- v. to try or plan to get or achieve something

ANSWERS: 9. feat, 10. vital, 11. sturdy, 12. frugal, 13. commerce, 14. skipped, 15. delivery, 16. aim

- 17. The ballerina's _____ movements left the audience mesmerized.
- *adj.* flexible and easy to bend or move; gracefully agile; adaptable or responsive to change or new ideas
- 18. Our company's products are made of highly _____ materials.
- *adj.* capable of lasting and being used for a long time without being damaged or destroyed
- 19. The flying car is presently in the _____ stage.
- *n.* a first or preliminary example of something such as a device or vehicle from which other forms are developed
- 20. They needed further ______ to perform their duties efficiently.
- *n.* detailed direction, order, etc., on how to do or use something
- 21. ______ technologies allows people with disabilities to lead more independent lives.
- *adj.* providing the means, support, or resources necessary for something to happen or be achieved; allowing or encouraging a particular behavior or activity
- 22. In the Middle Ages, the right to hunt in the wild was the ______ of royalty and nobility.
 - *n.* a special right or advantage that only one person or group of people has, usually because they are rich and powerful in a society
- 23. Their company has been in business for a short time but has _____ goals.
- adj. having a great desire to attain achievement, power, or wealth
- 24. People have been exploring ways to _____ natural forces and resources since ancient times.
- v. to control and exploit the power of something, especially natural resources that produce energy; (noun) a set of narrow pieces of leather and metal that are used to control or hold in place a person, animal, or object

ANSWERS: 17. supple, 18. durable, 19. prototype, 20. instruction, 21. Enabling, 22. privilege, 23. ambitious, 24. harness

- 25. I prefer driving a _____ over a larger SUV because it's easier to park.
- *n.* a car with four doors and a closed roof, designed to seat a small number of passengers in comfort; a type of automobile that is larger and more luxurious than a compact or subcompact car
- 26. We all should learn how to _____ stress.
- *v.* to deal with a situation, problem, or strong emotion
- 27. By incorrect assumption, statistics can be notoriously _____.
- *adj.* not able to be trusted or depended on
- 28. The mouse and keyboard are essential ______ for operating a PC.
 - *n.* durable tools, machinery, and other equipment; the physical and electronic parts of a computer or other electronic systems
- 29. The ______ of the machinery caused a delay in production.
- *n.* a failure or collapse of a system or organization
- 30. The detective looked for fingerprints on the window _____.
- *n.* a strong border or structure of the wood, metal, etc. that surrounds something such as a picture, door, or window
- 31. The vegetarian burger was an ______ that quickly spread to the United Kingdom.
- *n.* the creation of a new device or process resulting from study and experimentation
- 32. The company decided to invest in a _____ industry.
- *adj.* successful financially or materially; bringing success or good fortune

ANSWERS: 25. sedan, 26. handle, 27. unreliable, 28. hardware, 29. breakdown, 30. frame, 31. innovation, 32. prosperous

- 33. We want to ______ ties between our two countries.
- *v*. to make or become better
- 34. The company's _____ is "Innovation and Service," which is reflected in its products and customer support.
- *n.* a phrase or slogan that expresses a guiding principle or goal
- 35. The company ______ employees to buy low-price items without approval to achieve efficient purchasing.
- *v.* to give someone the power or authority to do something
- 36. In passenger aircraft, it is common to use an _____ pilot during cruising.
- *adj.* able to work or operate with little or no direct human control; independent of external control
- 37. The food chain causes a material _____.
- *n.* an interval during which a recurring sequence of events occurs; a bicycle or motorcycle
- 38. The ______ of the country is struggling due to the recent political instability.
- *n*. the system by which a country or region produces manages, and distributes goods and services, including the money and finances involved in these activities; (of an airline) the lowest-priced, most basic option for seating in commercial travel
- 39. A healthy farm provides an ______ of food.
- *n.* a significant amount of something; the situation in which there is too much of something
- 40. This artwork is _____ of her work.
- adj. having the usual characteristics or traits of a specific group of things

ANSWERS: 33. improve, 34. motto, 35. empowered, 36. automatic, 37. cycle, 38. economy, 39. abundance, 40. typical

- 41. The laws of physics are ______ they never change.
- adj. unchanging; permanent or unalterable
- 42. The policies he announces can be the _____ of economic growth in the country.
 - *n.* a machine that converts thermal energy to mechanical work; something that has an important role used to achieve a purpose
- 43. _____ displaced part of the mechanism.
- *n.* a continuous quick and slight shaking movement
- 44. The vehicle bounced along the _____ mountain road.
- adj. not quite exact or correct; having or caused by an irregular surface
- 45. Please ______ your explanation for the children.
- *v*. to make something more straightforward, more understandable, or easier to do
- 46. Enhanced rail ______ is crucial for our business.
- *n.* a system for moving people or products from one location to another using automobiles, roads, and so on
- 47. His business ______ took him to the United States.
- *n.* a promise or firm decision to do something or to behave in a certain way
- 48. Having a strong work _____ is important for success in any field.
 - *n.* a set of moral or philosophical principles or values that guide the behavior or actions of an individual, group, or society; the study or inquiry into the nature of morality and moral systems

ANSWERS: 41. immutable;, 42. engine, 43. Vibration, 44. rough, 45. simplify, 46. transportation, 47. commitments, 48. ethic

- 49. The ______ team worked quickly to save the patient's life.
- *adj.* relating to the treatment of illness or injuries; relating to the practice of medicine
- 50. The ______ dog barked and growled at anyone who came near its territory.
- adj. having or showing a desire to cause harm to others; having the nature of vice
- 51. His grandfather was an ____ man.
 - *adj.* strange or unexpected; not divisible by two
- 52. In some cities, you can ride a ______ for a unique experience.
 - *n.* a light two- or three-wheeled passenger carriage, typically pulled by a human runner or cyclist, commonly used in some Asian cities as a mode of transportation
- 53. The painter focused on the moody ______ of abandoned buildings in his work.
- *n.* the inside or inner part of something; the space within the walls of a building
- 54. We can resolve support requests quickly and ______ by utilization of AI.
- adv. in a way that produces maximum output with minimum effort or expense
- 55. You are not _____ in your behavior.
- *adj.* always behaving or happening in the same way, or having the same thoughts, standards, etc.
- 56. The police placed a _____ across the street to halt traffic.
- *n.* a fence or other obstruction that makes it hard to move or get in; any condition that makes it difficult to make progress or to achieve an objective

ANSWERS: 49. medical, 50. vicious, 51. odd, 52. rickshaw, 53. interiors, 54. efficiently, 55. consistent, 56. barrier

- 57. _____ pattern roads often appear in urban areas.
- *n*. a pattern of regularly spaced horizontal and vertical lines; a system of high tension cables by which electrical power is distributed throughout a region
- 58. We must ______ a new system to streamline our workflow and increase efficiency.
- v. to grow or expand; to improve or refine through a process of progress and refinement, often to achieve greater sophistication or complexity; to elaborate or add detail to something that is in the process of being created
- 59. The political situation ______ the country's economic growth and foreign relations.
- *v.* to restrict or limit someone or something's freedom or ability to do something
- 60. I feel so _____ without you.
- adj. unable to take care of oneself or to do things without help
- 61. The school requires students to ______ to a strict dress code.
- v. to act in accordance with a set of rules, standards, or expectations; to comply with the norms or customs of a particular group
- 62. When making arrests, police officers frequently _____ excessive force.
- *v*. to give somebody a job and pay them for it; to make use of
- 63. Human conservation efforts often fail unexpectedly because they disturb the balance of the _____.
 - *n.* all the plants and living creatures in an area and the way they affect each other and the environment
- 64. The company faced several _____ in the development of its new product.
- *n.* a barrier or obstacle that must be overcome

ANSWERS: 57. Grid, 58. develop, 59. constrained, 60. helpless, 61. conform, 62. employ, 63. ecosystem, 64. hurdles

- 65. The _____ cause of the accident was due to the icy road conditions.
- *adj.* first or highest in rank, order, or importance; most fundamental or essential; pertaining to the initial or introductory stage of something, such as a school year or election cycle
- 66. The recent economic downturn has resulted in _____ layoffs.
- adj. enormous amount; very heavy and solid
- 67. Actuators convert _____ pulses into motion.
 - *adj.* relating to electricity

68. ______ willingly accept business risks to achieve success.

- *n.* an individual who creates or invests in one or more businesses, especially when this involves taking financial risks
- 69. _____ technologies have dramatically improved productivity in various industries.
- adj. starting to exist, mature, or become well-known
- 70. We should always be prepared to _____ talented recruits.
- *v*. to give somebody a job
- 71. The cost of the repairs was _____ compared to the value of the antique car.
- *adj.* so small or insignificant as to be not worth considering; negligible amounts or effects are too minor or unimportant to have any major impact
- 72. The technology _____ is constantly evolving and innovating.
- *n.* a distinct part or division of something often used to refer to a segment of an economy or industry; an area or field of work or activity

ANSWERS: 65. primary, 66. massive, 67. electrical, 68. Entrepreneurs, 69. Emerging, 70. hire, 71. negligible, 72. sector

- 73. He was known to be very ______ and would often work late into the night.
- adj. hardworking, diligent, and persistent in effort
- 74. I must take my car to the _____ to check the brakes.
- *n.* a person who repairs or maintains machinery or mechanical systems, particularly in automobiles or other vehicles; a person who is skilled in dealing with the details of a machine or system
- 75. He has an ______ to become a doctor.
- *n.* a strong desire to achieve something; the action or process of drawing breath
- 76. The small budget was ______ to cover all the necessary expenses for the project.
- adj. not sufficient or enough
- 77. My father's death _____ my life completely.
- *v.* to change in outward structure or looks;
- 78. The _____ on my bike broke, leaving me stranded.
- *n.* a series of connected links or objects; a system or group of interconnected elements; a restraint or shackle
- 79. This bridge is the third largest _____ bridge in the world.
- *n*. a strong metal alloy made up of iron with typically a few tenths of a percent of carbon used for making things that need a strong structure
- 80. Getting a raise at work was the _____ to start looking for a new place to live.
- *n.* a force, motivation, or stimulus that causes something to happen or be done; the driving force behind a particular action or change

ANSWERS: 73. industrious, 74. mechanic, 75. aspiration, 76. inadequate, 77. transformed, 78. chain, 79. steel, 80. impetus

- 81. The _____ crew quickly stabilized the patient before transporting them to the hospital.
 - *n.* a vehicle specifically designed and equipped to transport sick or injured people to and from hospitals and other medical facilities
- 82. In times of recession, an increase in unemployment is _____.
- adj. certain to happen and unavoidable
- 83. The airplane crash resulted in the ______ of several passengers due to their injuries.
- *n.* the state of being unable to move; the quality of being unable to be moved or changed easily
- 84. Management must take _____ responsibility for the accident.
- adj. furthest or highest in degree or order
- 85. Many companies outsource and hire consultants to keep their ______ flexible.
- *n.* all the people who work in a company, industry, country, etc.
- 86. The new service helped _____ net income by 10%.
- v. to improve, raise, or increase something
- 87. The Prohibition amendment made bootlegging ______.
 - adj. making or likely to make material gain or profit
- 88. There are ______ differences between the two wine-producing regions.

adj. easy to see, discover or understand

ANSWERS: 81. ambulance, 82. inevitable, 83. immobility, 84. ultimate, 85. workforce, 86. boost, 87. profitable, 88. obvious

- 89. The country ______ a large amount of agricultural products.
 - v. to send goods or services to another country for sale; to transfer electronic data out of a database or document in a format that other programs can use
- 90. The investigation ______ several government agencies and is expected to take several months.
- *v.* to include or affect someone or something as a necessary part of something else
- 91. The ______ of a new virus can cause concern for public health.
- *n.* the process or fact of coming into existence or becoming apparent
- 92. The ______ by the citizen resulted in a redistribution of wealth.
- *n.* a large-scale attempt to overthrow the government of a country, often using violence or war;
- 93. The company hired a new advertising agency to ______ its marketing efforts.
- v. to support or strengthen, often by adding extra assistance or resources
- 94. We can ______ this possibility from those consumptions.
- *v.* to remove or get rid of someone or something
- 95. The picture earned near-_____ acclaim from critics.
- *adj.* existing or affecting everywhere or everyone
- 96. The pilot and flight attendant ran through the check-out ______.
- *n.* a way of doing something, especially the official or well-known way
- 97. _____ design has become more focused on human nature aspect than ever before.
- adj. of or relating to or resulting from industry

ANSWERS: 89. exports, 90. involves, 91. emergence, 92. revolution, 93. bolster, 94. eliminate, 95. universal, 96. procedure, 97. Industrial

- 98. Jockey's superior _____ brought him victory.
- *n.* a particular way or art of doing something that needs skill
- 99. The high-technology industry is enjoying a _____.
- *n.* a sudden increase in economic activity, or a sudden happening that brings good fortune; a deep, loud, and prolonged sound
- 100. The road was ______ causing the car to bounce up and down as it drove.
- adj. not level or flat; not balanced or symmetrical
- 101. Flight across the _____ was a daring adventure in its day.
- *n.* one of the earth's large landmasses; (adjective) abstaining from your feelings, especially your desire to have sex
- 102. The mountainous _____ was rough and rocky.
- *n.* the physical features of a piece of land, including hills, valleys, rivers, and forests
- 103. The company _____ raw materials from other countries to manufacture its products.
 - *v.* to bring goods or services into a country from another country; to transfer electronic data into a database or document;
- 104. The construction company ______ the building with an earthquake-resistant device.
 - *v.* to provide a person or a place with the things that are needed for a particular purpose or activity
- 105. Trial and error is an _____ part of education.
- *adj.* indispensable; fundamental

ANSWERS: 98. technique, 99. boom, 100. uneven, 101. continent, 102. terrain, 103. imports, 104. equipped, 105. essential

- 106. He had to ______ two hours each way to get to work.
 - v. to regularly travel a particular journey, especially between one's home and place of work; (noun) a regular journey of some distance to and from your place of work
- 107. One light year is nearly 6 _____ miles.
- *n.* the number 1,000,000,000; a million million
- 108. The researchers try to discover a common _____ in all types of successful organizations.
- *n.* one of several parts that combines with others to form something bigger
- 109. The ______ of this information to the current situation needs to be investigated.
- *n.* the state or degree of being closely connected or appropriate to the matter at hand
- 110. The accident made his vision _____.
- v. to damage something or make it weaker or worse
- 111. The trapped bear is running amok in its _____.
- *n.* a structure made of metal bars or wire in which birds or animals can be kept
- 112. Only a small number of _____ utilities offer sanitation services.
- adj. relating to or located in a town or city
- 113. The goal of the summit was to _______ efforts to combat climate change.
- adj. relating to or involving all of North, Central, and South America

ANSWERS: 106. commute, 107. trillion, 108. component, 109. relevance, 110. impaired, 111. cage, 112. urban, 113. pan-American

- 114. The _____ scarcity most severely impacted the manufacturing sector
- *n.* a substance that is typically burned to generate heat or energy
- 115. Hydrogen and oxygen _____ to form water.
- v. to join or merge to form a single thing or group
- 116. Please _____ her with the furniture relocation.
- v. to help someone in doing anything
- 117. Without investment, a business cannot _____.
- *v.* to grow vigorously; to make steady progress
- 118. The court ordered a long-term ______ of business.
- *n.* the act of delaying or stopping something happening, operating, etc., for a period of time; a mechanical system of springs or shock absorbers connecting the wheels and axles
- 119. The automaker has been providing ______ car financing options since last year.
- *adj.* not expensive and able to pay
- 120. Her interests are _____ to mine.
- *adj.* similar or related in nature, character, or origin
- 121. Human behavior has ______ characteristics.
- *adj.* forming an essential base or core from which everything else develops or is affected
- 122. ______ elections were held in several European countries.
- adj. belonging to or used by a group rather than individuals; for common use

ANSWERS: 114. fuel, 115. combine, 116. assist, 117. thrive, 118. suspension, 119. affordable, 120. akin, 121. fundamental, 122. Communal

- 123. The systems we have developed has accepted as industry _____.
- *n.* something that is regarded as usual, typical, or standard
- 124. He studied ______ in college and now works as an engineer.
- *n.* the branch of physics that deals with the study of motion, forces, and energy; (mechanic) someone whose occupation is repairing and maintaining automobiles
- 125. Our company is an _____ component supplier to motor manufacturers.
- *adj.* of or relating to motor vehicles
- 126. They sought candidates with ______ and good-natured.
- adj. tending to work with a lot of effort and care
- 127. Common salt is a sodium and chlorine _____.
- *n.* an item composed of two or more distinct elements combined; a chemical formed by the combination of two or more elements
- 128. We have finally lost our last _____.
- *n.* a piece of wood, metal, etc., placed beneath or against something to support it or keep it in position; a system, institution, or person that gives help or support to someone or something
- 129. The company is trying to ______ its business model to stay competitive.
- *v.* to imagine or conceive of something in a new or different way
- 130. The new employee received ______ training to learn the ropes of the company.
- *adj.* while at work or during employment; relating to or involving the experience of doing a job

ANSWERS: 123. norms, 124. mechanics, 125. automotive, 126. hardworking, 127. compound, 128. prop, 129. reimagine, 130. on-the-job

- 131. He accumulated wealth across a _____ spectrum of assets.
- *adj.* very wide; general
- 132. We cannot ______ an opportunity for great success.
- *v*. to fail to notice something; to watch over someone; to provide a view from above
- 133. Many _____ areas are still impoverished.
- adj. of or relating to the countryside
- 134. The first question in the test was a complete _____.
- *n.* a decision or a problem that requires little or no thought because it is obvious what you should do
- 135. The army used a ______ to launch large rocks over the castle walls.
- *n.* a device used to hurl an object a long distance
- 136. The younger ______ has different values and beliefs than the older one.
- *n.* all the people born and living at about the same time, regarded collectively; the production of heat or electricity
- 137. The policy should increase the country's monetary _____.
- *n.* the quality or attribute of being firm and steadfast
- 138. I must install a new programming _____ for my computer program to function properly.
- *n.* a self-contained unit or component of a larger system or structure; a standardized unit of computer hardware or software designed to perform a specific function

ANSWERS: 131. broad, 132. overlook, 133. rural, 134. no-brainer, 135. catapult, 136. generation, 137. stability, 138. module

- 139. In several countries, child _____ is a serious social problem.
- *n.* productive work, especially physical work done for wages; the people who do manual or physical work in a country or company for wage; (verb) to work hard or to strive and make an effort to reach a goal
- 140. Trains are ______ inexpensive, and ideal for long-distance travel.
- adj. worthy of being relied on; trustworthy
- 141. The city's art scene has been ______ recently, with new galleries and exhibitions popping up regularly.
- *v.* to grow or develop rapidly, especially in a healthy or vigorous way
- 142. The unemployment rate in the first _____ was 2.3 percentage points higher than in the previous.
- *n.* one of four equal parts; a fourth part or portion
- 143. The colonial government ______ militia support when civil war broke out.
- v. to persuade someone to work for a company; to find new members for an organization, the armed forces, etc.
- 144. The car's ______ was impressive, going from 0 to 60 mph in just 5 seconds.
- *n.* a rate of increase in velocity; the rate of change of velocity with respect to time
- 145. The car hit a _____ and caused a flat tire.
- *n.* a hole or depression in a road surface, usually caused by wear, weathering, or erosion; can be dangerous to drivers and cause damage to vehicles
- 146. Later, his claim was found to be ______ false.

adv. completely

ANSWERS: 139. labor, 140. reliable, 141. burgeoning, 142. quarter, 143. recruited, 144. acceleration, 145. pothole, 146. entirely

- 147. Fresh water is becoming increasingly _____ in many parts of the world.
- adj. not abundant or plentiful, and therefore not easy to find or obtain
- 148. She is the _____ president of the company.
- *adj.* being actually such in almost every respect; existing in essence or effect though not in actual fact
- 149. The phone rang at the most ______ time.
- *adj.* suitable or happening at a time that is suitable or convenient for a particular purpose
- 150. He read books to quench his _____ for knowledge.
- *n.* a feeling of needing something to drink; a strong desire for something
- 151. The budget ______ forced them to make difficult decisions.
- *n.* a limit or restriction on something, such as an action, behavior, or thought
- 152. _____ a society is an organism.
- adv. relating to the essential features or concepts of anything
- 153. I have limited _____ in my arms.
- *n*. the ability to move or be moved freely or easily from one place, job, or social class to another
- 154. The ______ will repair my telephone tomorrow morning.
- *n.* a person whose job is designing, building, or maintaining something such as machines, structures, or software
- 155. We should ______ the troops at the front line.
- *v.* to strengthen or support something, especially by adding another material to it; to make emotion, idea, etc. stronger

ANSWERS: 147. scarce, 148. virtual, 149. opportune, 150. thirst, 151. constraint, 152. Essentially, 153. mobility, 154. engineer, 155. reinforce

- 156. The _____ in the road was so sharp that I had to slow down to navigate it safely.
- *n*. a bend or angle in a line or surface that deviates from a straight or flat path; a gradual or smooth change in direction or shape
- 157. My ______ standards are quite different from hers.
- *adj.* connected with the enjoyment or study of beauty
- 158. A smaller car will _____ less fuel.
- v. to spend something, especially fuel, energy, or time, in a large amount
- 159. The nations of South East Asia will quickly ______ and catch up with the West.
- v. to organize the production of something into an industry
- 160. Difficulties ______ the mind, as labor does the body.
- *v.* to become stronger or more effective; to make someone or something stronger or more effective
- 161. The company is set to _____ its new product line next month.
 - v. to send or propel something into the air or space using a device such as a rocket, missile, or spacecraft; to make something available or on sale for the first time
- 162. She finally decided to ______ herself from the company.
- *v.* to unfasten or disjoin something, especially to break the connection between a supply of gas, water, or electricity and a piece of equipment
- 163. Because of his excellent performance, he will _____ be promoted.

adv. in a manner that cannot be avoided or prevented

ANSWERS: 156. curve, 157. aesthetic, 158. consume, 159. industrialize, 160. strengthen, 161. launch, 162. disconnect, 163. inevitably

- 164. The organization worked to bring together ______ groups in the community.
- *adj.* very different or distinct from something else and is not connected or comparable in any way
- 165. The patient died from _____ alcohol intoxication.
- adj. extremely sharp or severe
- 166. The speaker mounted the _____ and started to speak.
- *n.* the raised flat space close to the track at a train station where passengers get on or off the train; (technology) a computational or digital environment in which a piece of software is executed
- 167. The hotel's customer_____ approach always puts the needs and satisfaction of guests first.
- *adj.* tending towards or focused on a particular center, point, or perspective, sometimes to the exclusion of others; emphasizing or prioritizing a specific thing or group; (noun) something that is at the center or core of a specific thing or system
- 168. The ______ sales have increased by 10% this quarter, thanks to strong consumer demand.
- *n.* a company or manufacturer that produces automobiles, cars, and other motor vehicles
- 169. Some people argue that the rise of globalization has weakened the power of
- *n.* a sovereign political entity that is composed of a nation, which is a group of people who share a common cultural, linguistic, or ethnic identity
- 170. This container has a _____ of 10 cubic meters.
- *n.* the amount of space occupied by an object or substance; the magnitude of sound

ANSWERS: 164. disparate, 165. acute, 166. platform, 167. centric, 168. automaker's, 169. nation-states, 170. volume

- 171. The archaeologist carefully pieced together the tiny ______ of pottery found at the dig site.
- *n.* a small piece or part broken off or detached
- 172. The majority of synthetic vitamins are ______ from oil.
- v. to make goods in large numbers, usually in a factory using machines

ANSWERS: 171. fragments, 172. manufactured